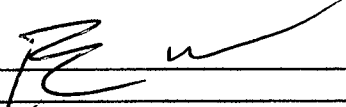
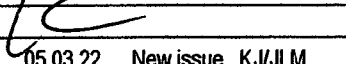


Date: Wednesday, 9/27/2006 11:07:59 AM
 User: Eric Charbonneau

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CREW WINDOW
Job Number	: 28670		
Estimate Number	: 11326		
P.O. Number	: N/A	Part Number	: D33171
This Issue	: 9/27/2006 S.O. No. : N/A	Drawing Number	: D3317 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 9/26/2006 Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 28670	Material	: N/A
Written By	: 	Due Date	: 10/3/2006 Qty: 4 Um: Each
Checked & Approved By	: 		
Comment	: Est. A 05.03.22 New issue KJ/JLM Est Rev:B Now on Waterjet 06-09-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MACRLICS125	1/8" Polycast II Sheet
-----	-------------	------------------------



Comment: Qty.: 4.4069 sf(s)/Unit Total : 17.6274 sf(s)

1/8" Polycast II Sheet

Batch: M100724 MM 06 09 26

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FLOW WATER JET

1-Cut as per Dwg D3317

Dwg Rev: A

Prog Rev: A

MM 06 09 27

(4)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

INSPECT PARTS AS THEY COME OFF MACHINE

MM 06 09 27

(4)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

SECOND CHECK

J06-09-27 (4)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CREW WINDOW

Job Number: 28670

Part Number: D33171

Job Number:



Seq. #: Machine Or Operation: Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs
SMALL & MEDIUM FAB RESOURCE 1
Engrave part# and batch# per dwg D3317

SB 06/09/27

(4)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
INSPECT WORK TO CURRENT STEP

206-09-27 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs
PACKAGING RESOURCE #1
Identify and Stock
Location: _____

Pu 6/9/27 (4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
FINAL INSPECTION/W/O RELEASE

06/09/27

Job Completion



Lu 06-09-27

used please

Process Sheet

Date: Tuesday, 26/09/2006 10:04:57 AM
User: Linda Lacelle

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 28670
Estimate Number : 11326
P.O. Number :
This Issue : 26/09/2006 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : PURCHASED PARTS
Previous Run : 28670
Written By : *W*
Checked & Approved By :
Comment : Est. A05.03.22 New issue KJ/JLM
Est Rev:B Now on Waterjet 06-09-26 JLM

Drawing Name : CREW WINDOW
Part Number : D33171
Drawing Number : D3317 REV A
Project Number : N/A
Drawing Revision : A
Material :
Due Date : 03/10/2006 Qty: 4 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MACRLICS125	1/8" Polycast II Sheet
2.0	WATER JET	FLOW WATER JET
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: Qty.: 4.4069 sf(s)/Unit Total : 17.6274 sf(s)

1/8" Polycast II Sheet

Batch: *00724* *06 09 26*

Comment: FLOW WATER JET

1-Cut as per Dwg D3317

Dwg Rev: *A*Prog Rev: *A*

2-Deburr if necessary

*06 09 27**(4)*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*06 09 27**(4)*

Comment: SECOND CHECK

20.09.27

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Date: Tuesday, 26/09/2006 10:04:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CREW WINDOW

Job Number: 28670

Part Number: D33171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Wednesday, 9/20/2006 3:23:46 PM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CREW WINDOW
Job Number :	28670		
Estimate Number :	11326		
P.O. Number :		Part Number :	D33171
This Issue :	9/20/2006	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3317 REV A
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	A
	Type :	Material :	
	PURCHASED PARTS	Due Date :	9/27/2006
Written By :		Qty:	4
Checked & Approved By :	<i>[Signature]</i>	Um:	Each
Comment :	Est. A050322 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: _____

Manufacture D3317-1as per Dwg D3317

Possible Supplier: Canus

Material release note is required

M-Rec'd
4.1975F.

M 06 09 27
[Signature] (4)

2.0	D33171P	Crew Window, R22
-----	---------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Crew Window, R22

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/20/2006 3:23:46 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CREW WINDOW

Job Number: 28670

Part Number: D33171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

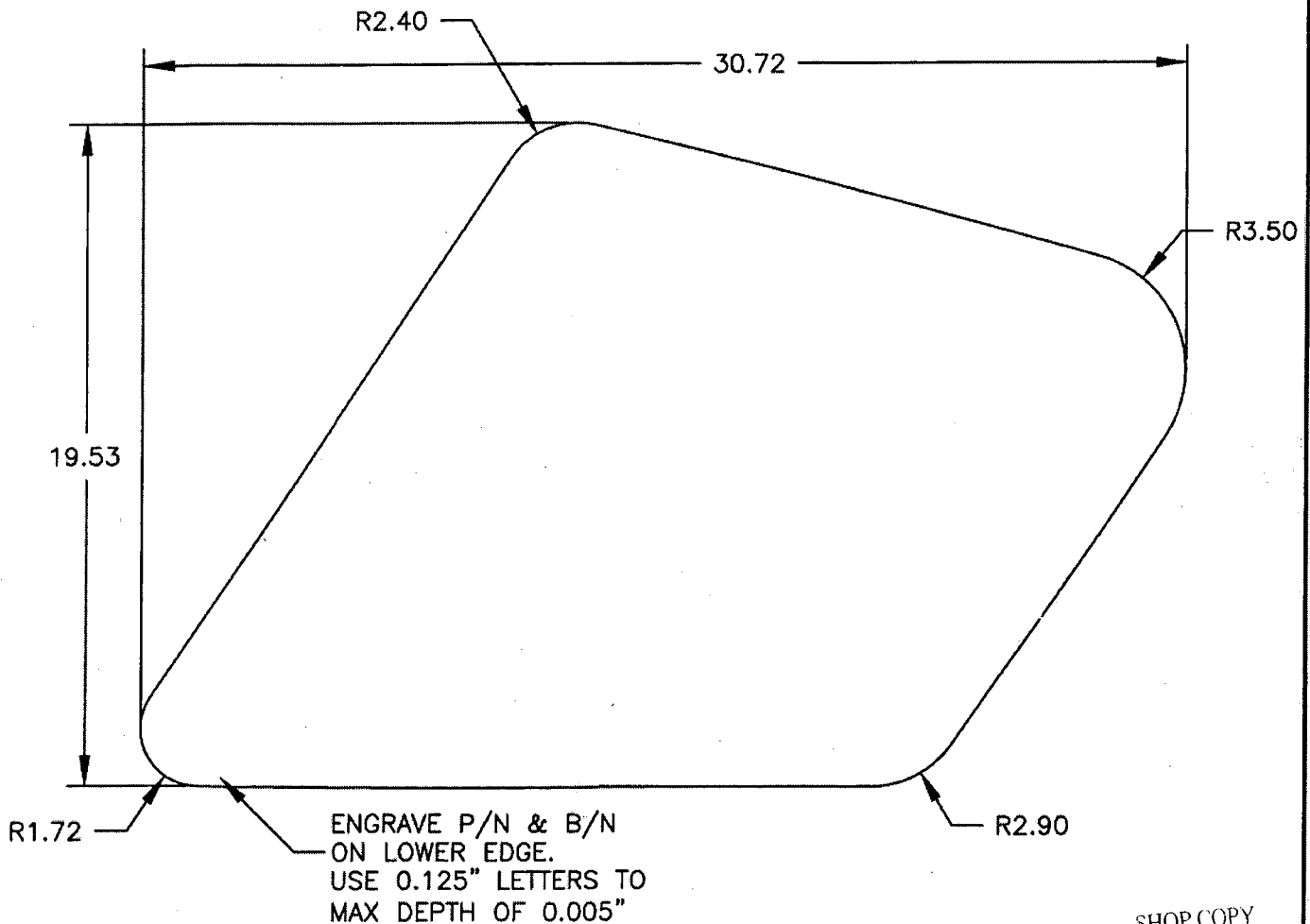
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HH</i>	APPROVED <i>HH</i>	DRAWING NO. D3317	REV. A SHEET 1 OF 1
DATE 04.09.26		TITLE CREW WINDOW (R22)	SCALE 1:5
A	04.09.26	NEW ISSUE	

RELEASED
05-03-18 *HH***D3317-1 WINDOW**

- 1) CUT PER TEMPLATE D3317-1T1
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.125 THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28670

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